

Tap Drill Sizes – Metric Fine	
Tap	Drill Size
M4 x .35	3.60
M4 x .5	3.50
M5 x .5	4.50
M6 x .5	5.50
M6 x .75	5.25
M7 x .75	6.25
M8 x .5	7.00
M8 x .75	7.25
M8 x 1	7.50
M9 x 1	8.00
M10 x .75	9.25
M10 x 1	9.00
M11 x 1	10.00
M12 x .75	11.25
M12 x 1	11.00
M12 x 1.5	10.50
M14 x 1	13.00
M14 x 1.25	12.80
M14 x 1.5	12.50
M16 x 1	15.00
M16 x 1.5	14.50
M18 x 1	17.00
M18 x 2	16.00
M22 x 1	21.00
M22 x 1.5	20.50
M22 x 2	20.00
M24 x 1.5	22.50
M24 x 2	22.00