

Tap Drill Sizes – Metric Coarse	
Tap	Drill Size
M1 x .25	0.75
M1.1 x .25	0.85
M1.2 x .25	0.95
M1.4 x .3	1.10
M1.6 x .35	1.25
M1.7 x .35	1.30
M1.8 x .35	1.45
M2 x .4	1.60
M2.2 x .45	1.75
M2.5 x .45	2.05
M3 x .5	2.50
M3.5 x .6	2.90
M4 x .7	3.30
M4.5 x .75	3.70
M5 x .8	4.20
M6 x 1	5.00
M7 x 1	6.00
M8 x 1.25	6.80
M9 x 1.25	7.80
M10 x 1.5	8.50
M11 x 1.5	9.50
M12 x 1.75	10.20
M14 x 2	12.00
M16 x 2	14.00
M18 x 2.5	15.50
M20 x 2.5	17.50
M22 x 2.5	19.50
M24 x 3	21.00