

Tap Drill Sizes—National Coarse

Tap	Threads per inch	Drill Size
0	80	3/64
1	64	53
2	56	51
3	48	5/64
4	40	43
5	40	39
6	32	36
8	32	29
10	24	25
12	24	17
1/4	20	7
5/16	18	F
3/8	16	5/16
7/16	14	U
1/2	13	27/64
9/16	12	31/64
5/8	11	17/32
3/4	10	21/32
7/8	9	49/65
1	8	7/8

