

Tap Drill Sizes—National Fine

Tap	Threads per inch	Drill Size
1	72	53
2	64	50
3	56	46
4	48	42
5	44	37
6	40	33
8	36	29
10	32	21
12	28	15
1/4	28	3
5/16	24	1
3/8	24	Q
7/16	20	W
1/2	20	29/64
9/16	18	33/64
5/8	18	37/64
3/4	16	11/16
7/8	14	13/16
1	14	15/16